



**ALPINE
SNOWGUARDS**
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Clamp to Seam for Standard Double Lock Seams

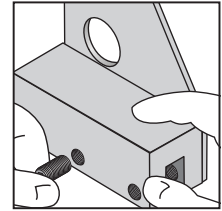
Alpine #2000, #2000B & #4000

Installation Instructions

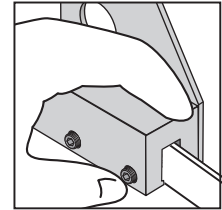
The #2000, #2000B, #3000 and #4000 snow guards are made for standard double lock seam profiles. The set screws must fully engage both the male and female parts of the seam as shown in Figure 4.

The #4000 has three set screws, the #2000, #2000B & #3000 have two.

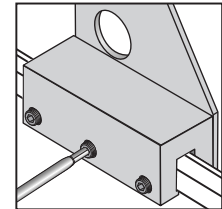
- 1 - Determine the location and position for the clamps and put the set screws part way in to the clamp.
- 2 - Set the clamp on the seam as shown.
- 3 - Using a screw gun and a 3/16 hex driver tighten the set screws. For maximum holding strength, the set screws should be tensioned and re-tensioned as the seam material compresses. Use a calibrated torque wrench to test. For 22ga steel use 160 - 180 inch lbs. For other materials use 130 - 150 inch lbs. or consult our Web site.
- 4 - The set screw should *dimple* the seam material.



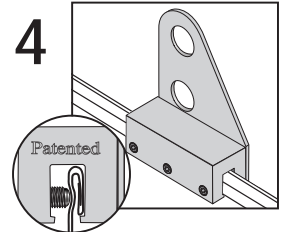
1



2



3



4

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